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**AN025 - Application's update procedure with MMC/SD on R401****PRELIMINARY**Quality in Electronic  
Manufacturing

<b>Document</b>	<b>AN025</b>		
<b>Description</b>	Application's update procedure with MMC/SD on R401		
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## Premise

Before updating the application from MMC there are some conditions to be fulfilled:


- The MMC must be formatted with filesystem type FAT12, FAT16 or FAT32;
- Before you copy the files in MMC format it is recommended.
- The file must be nominated: `applic.bin`

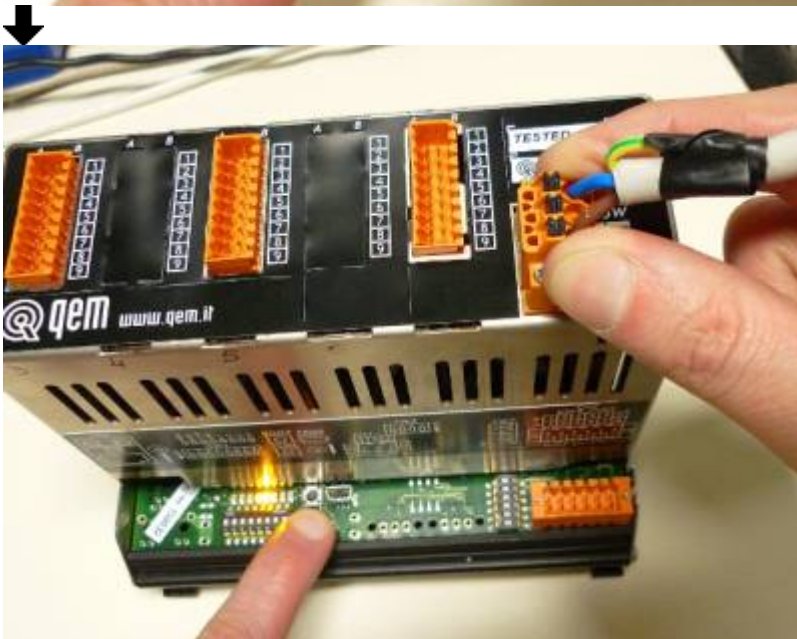
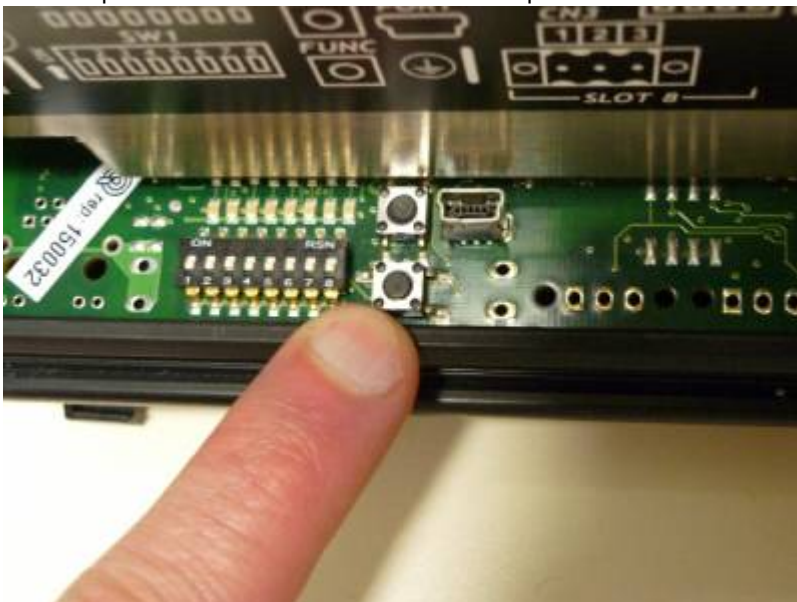
## Procedure


1. Format MMC/SD card
2. Copy the files sent into the SD/MMC card
3. Insert MMC/SD card in the PLC

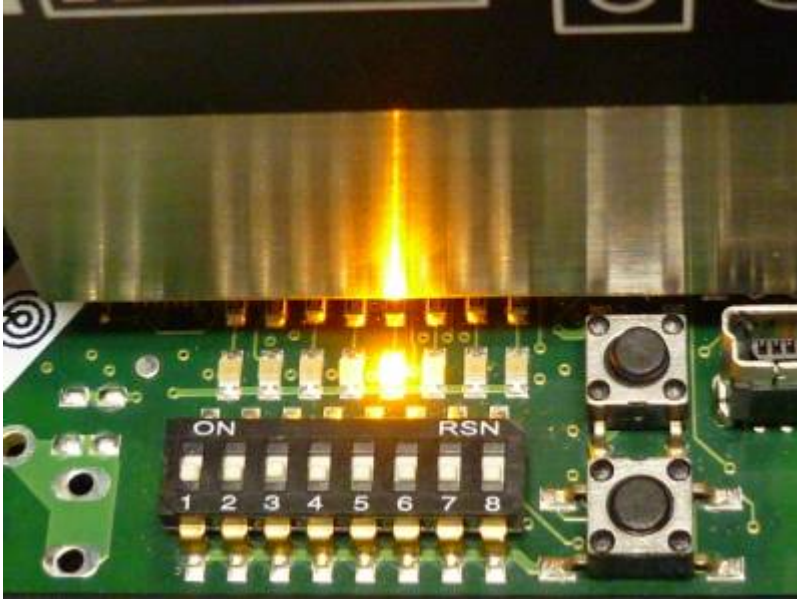




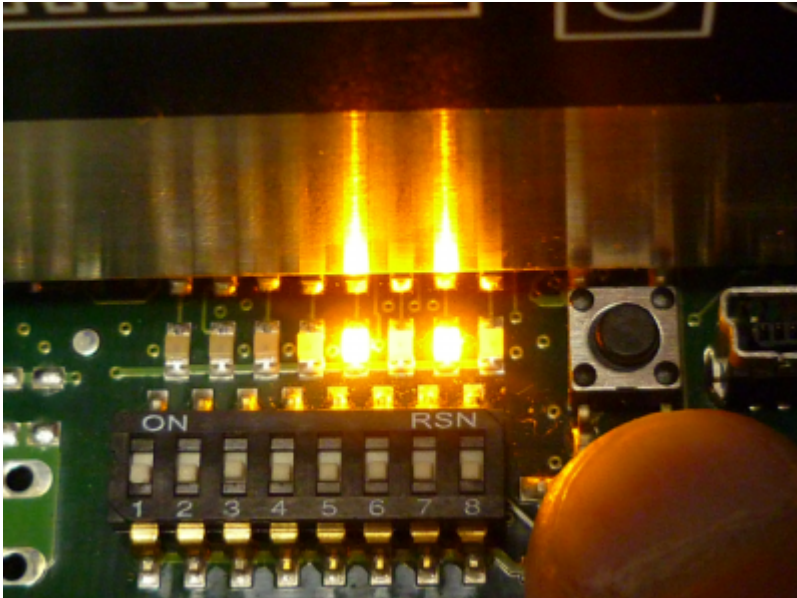
4. Power Up the PLC with FUNC button  pressed




5. Keep FUNC button  pressed till the activation of LED L1 fix

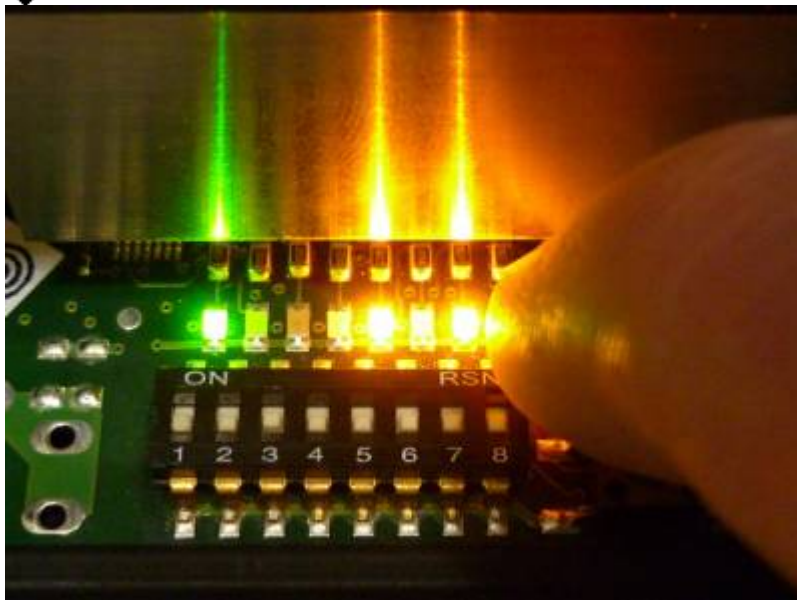
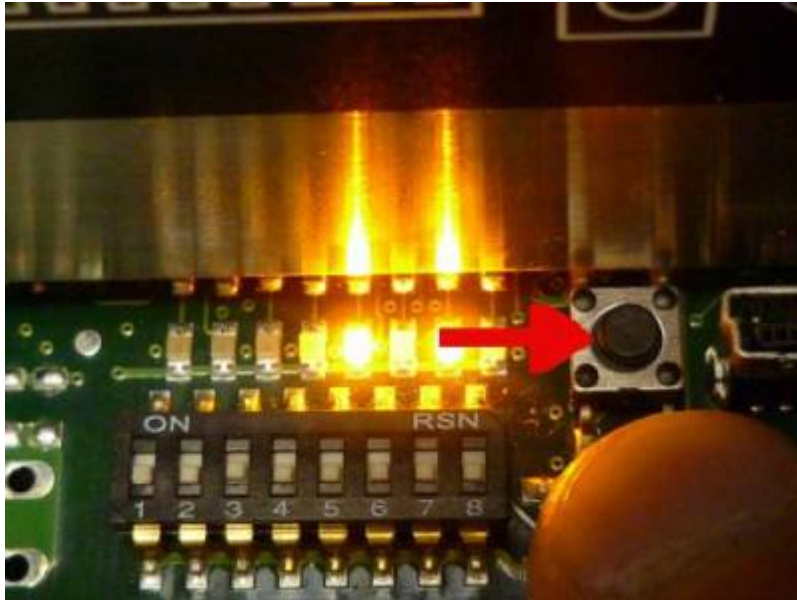


6. Press several times FUNC button  till the activation of LED L1 and L3 both



7. Press BOOT button  to start function





8. Please wait about 3 minutes till the deactivation of L1 and L3 led, then wait for activation of POWER and RUN led
9. Power Down. Pull out the MMC/SD. Power Up the PLC

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