

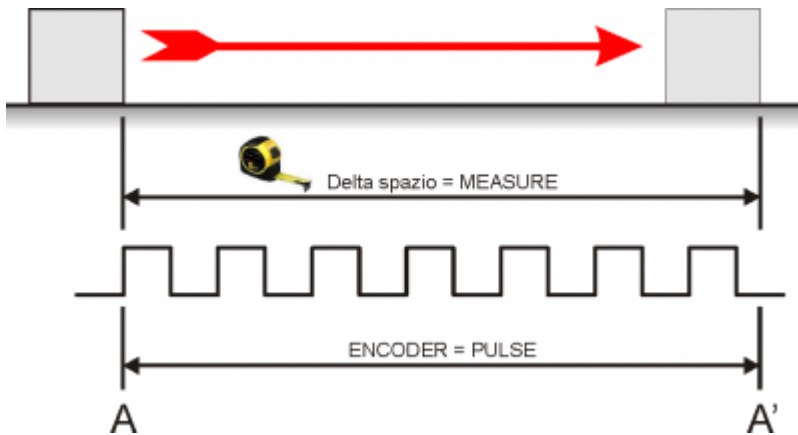
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Axis Resolution 3

Axis Resolution



Procedure



- Press  and check the ENCODER box increases (Analog out +1 Volt)
- Press  and check the ENCODER box decreases (Analog out -1 Volt)
- A - A' = The maximum space
- Take note of the start position (A)
- Zero-set the **ENCODER**: 
- Move the axis from A to A'
- Take note of the reading in **ENCODER** box and write it in the **PULSE** box
- Measure the distance from A to A' = **space delta**
- Enter the A - A' **space delta** in the **MEASURE** box

Important:

- **PULSE** must always be greater than **MEASURE** (the best is "MEASURE x 10 = PULSE")
- Enter **MEASURE** in the selected **unit measure**. E.G. if a unit measure of 1/10mm is selected and the **space delta** is 133.5mm, enter 1335 in the **MEASURE** box

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