

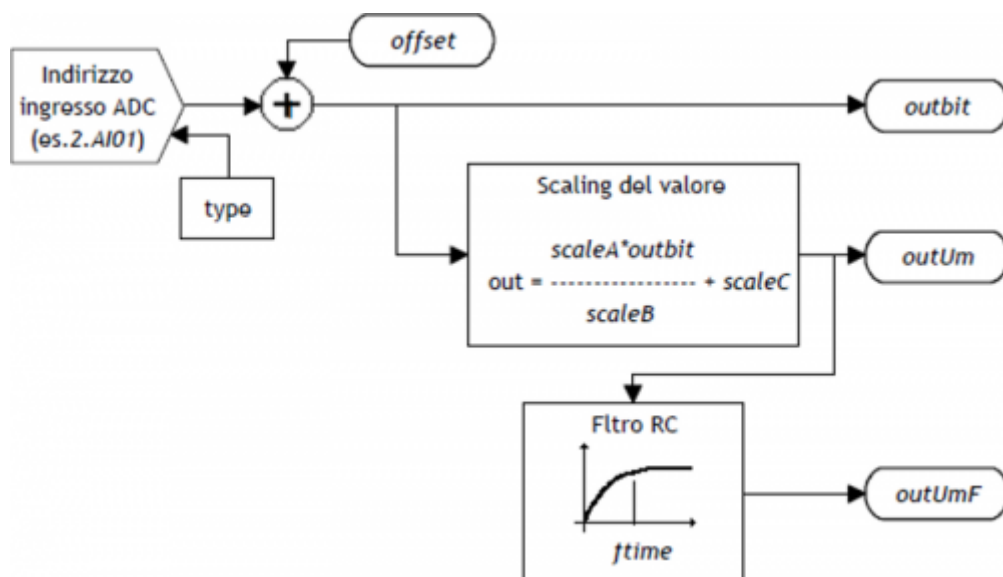
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DEVICE ANINP

1. Introduction

- The device handles the reading and processing of an analog input.
 - The read data is a word to 16-bit signed which you can add an offset, enter a scaling factor and activate a low-pass RC filter type software.
 - Input resolution specifications are listed in the file adapter hardware.
- Wiring and connections of the equipment described in this manual, must comply the European standard EN60204-1.



Note: Input resolution specification are reporter in the hardware dossier with the describing the card (or tool).

1.1 Installation

1.1.1 Device declaration in the configuration unit

In the configuration unit, the BUS section must be declared must be declared so that they are present the hardware resources required for the implementation of the ANINP device. Must be present at least one analog input with a maximum resolution of 16 bits.

In the INTDEVICE section of the configuration unit to add the following definition:

```

.....
; Devices declaration
.....
INTDEVICE
<nome device> ANINP Tcamp IChn Type

```

dove:

<nome device>	Device name
NINP	Keyword that identifies the device analog input
Tcamp	Time sampling device (1÷255 ms)
IChn	input address ADC
Type	ID number input type (refer to technical data sheet hardware)



Warning: It is necessary that each definition are present on the same line.

1.1.2 Example

```

.....
; Device declaration
.....
INTDEVICE

```

1.2 Operation

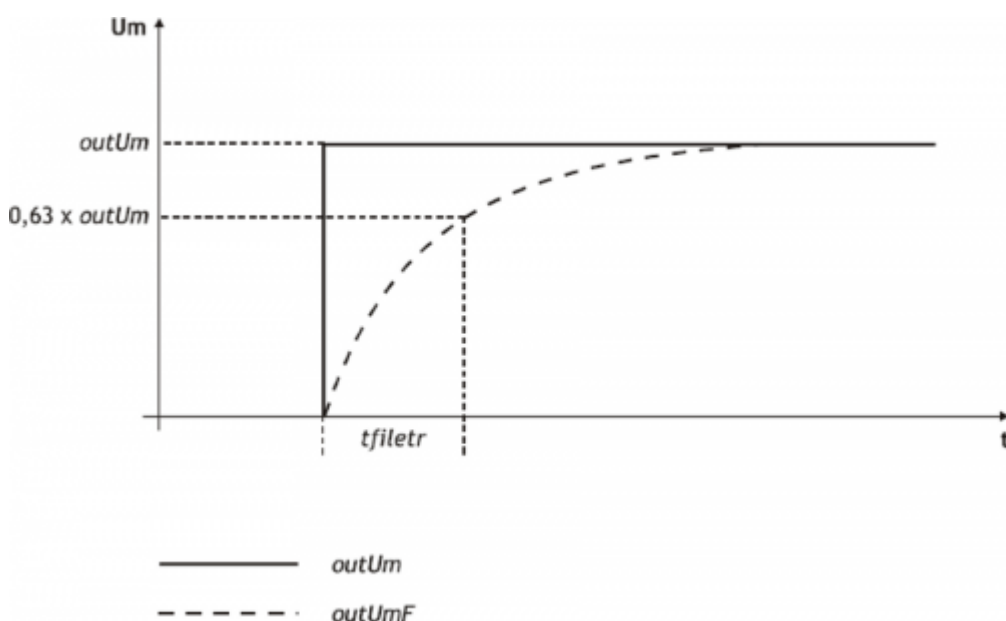
When the system is powered, the device checks the correct input type declaration use the configuration defined in the unit (Type). If the channel diagnostics ends successfully, data is upgraded on the basis of the time of sampling. NIf errors or inaccuracies are found, the *st_errcfgState* is set to one and the value of the variable *outbit* is forced to zero. The conversion of the data output from the device (*outbit*), in the measure unit required for the application, is activated by means of scale factors (*scaleA*, *scaleB* e *scaleC*) in accordance with the formula:

$$\text{outUm} = (\text{scaleA} \times \text{outbit} / \text{scaleB}) + \text{scaleC}$$

In addition to this updated release based on the sample time of the device, is available the *outUmF* exit, filtered using a charging time *tfilter* programmable (expressed in ms).



This feature allows to filter any disturbances and fluctuations superimposed to the wanted signal with the ability to customize the time of Office of the filter charge (*tfilter*).



1.2.1 Configuration

A single input can be managed by multiple device ANINP simultaneously, provided that the identification number of the *Type* entrance, inserted in the device declaration is not less; otherwise the analog input is configured as the last device declared in the configuration file.

1.3 Commands and parameters

1.3.1 Symbols used

The parameter name, condition or command is taken back to the left side of the table.

R

Indicates if its parameter or retentive state (upon initialization of the device maintains state previously defined), or the State that bears upon device initialization.

If the device does not require initialization field ' R ' indicates the value that the parameter or State accept to the card power ON.

R = Retentive

0 = Upon initialization of the device the value is forced to zero.

1 = Upon initialization of the device the value is forced to one.

- = Upon initialization of the device is presented significant value.

D

Indicates the **parameter** size.

F = Flag

B = Byte
W = Word
L = Long
S = Single Float

1.3.1.1 Conditions

Describes all of the **conditions that is considered correct or because the command is accepted**.

In some cases, limit values are specified for the acceptance of the parameter: If you any values outside the limits set, the data will still be accepted; must be provided appropriate controls of the application to ensure proper operation. To run a command, all the conditions must be met; otherwise the command is not executed.

A

Access mode.

R = Read.

W = Write.

RW = Read / Write.

1.4 Parameters table

NAME	D	R	A	Conditions	Description
outbit	W	-	R	No	Output measure in bits Value read by the input channel offset the Offset. Valid range: 0 ÷ 32767
offset	W	R	RW	No	Offset compensation Offset DAC output in bits. Defines the value in bits of the correction on the analog input in order to compensate for any drift in the system. Valid range: -32768 ÷ 32767
scaleA	W	R	RW	No	Scale A Integer A parameter to scaling formula. Valid range: -32768 ÷ 32767
scaleB	W	R	RW	No	Scale B B parameter value used in the formula of scaling. Must be nonzero. Valid range: -32768 ÷ 32767
scaleC	W	R	RW	No	Scale C C parameter value used in the formula of scaling. Valid range: -32768 ÷ 32767
outUm	L	-	R	No	Output measure in unity Exit derived from scaling formula. Valid range: -32768 ÷ 32767
tfilter	W	R	RW	No	Filter time Charging time of RC filter. If filter ≤ Tcamp device, the filter is disable. Value expressed in ms. Valid range: 0 ÷ 32767
outUmF	L	-	R	No	Filtered output in unity of measure Output filtered in units. Valid range: -32768 ÷ 32767

1.5 States table

NAME	D	R	A	Conditions	
st_errcfg	F	-	R	No	Configuration error ignals that an error was detected in the input configuration. 0 = There was no error. 1 = An error was detected.

1.6 Limitations

1.6.1 Scaling

ScaleB deve essere impostato diverso da zero, in caso contrario OutUm viene forzato a 0.

1.6.2 Filter

The charging time of RC filter *tfilter* must be set greater than or equal to the time of sampling (Tcamp) device, otherwise, it disables the filter and the *OutUmF* parameter is updated with the same value as *OutUm*.

1.6.3 Offset

The *offset* parameter is added to the acquired analog input (*outbit*), don't execute the check on the overflow sum.

1.6.4 Configuration



In the case that a single channel is managed by multiple ANINP with different Type device, the compiler does not detect errors and the channel is set with the last Type declared.

A single hardware resource (each input) can be handled by multiple simultaneously ANINP devices, to the condition that the identification number of the entrance (Type), posted in device declaration (configuration file), is the same; otherwise the analog input is configured as the last device declared in the configuration file.

1.7 Application example

1.7.1 Configuration Unit

```

*****
; Module Name: Ex_Aninp.CNF                      Project: Ex_ANINP
; Autore: QEM srl                               Date : 01/05/99
; Sistem: QMove1 / QCL3                         Library: ILIB3B04
; Functionality: ANINP management example       Release: 0
; Note
; [1] - ANINP device application example
*****
; Constants Definition
CONST
; SYSTEM Variables Definition
SYSTEM
slSet1 L ;Setpoint 1
slSet2 L ;Setpoint 2
; GLOBAL Variables Definition
GLOBAL
; TIMER Variables Definition
TIMER
; DATAGROUP Definition
DATAGROUP
; Bus Configuration
BUS
1 1CPUB 02
2 1AI8B 00
3 1MIXA 00
4 .
; INPUT Variables Definition
INPUT
; OUTPUT Variables Definition
OUTPUT
ofGTSet1 F 3.OUT01 ;Setpoint 1-> Overcoming signal
ofLTSet2 F 3.OUT02 ;Setpoint 2<- Overcoming signal
; Internal Device Declaration
INTDEVICE
;Name Type TCamp Counter Type
Asse ANINP 0004 2.AI01 2
END

```

1.7.2 ANINP Management

```

*****
; File Name: TASK_00.MOD
; Project: EX_ANINP
; Description: Positioning Management
*****
; Initialization Work Axis
Axis:offset = 0 ;Offset voltage

; Scale Factor: (scaleA * outbit / scaleB) + scaleC
; outUm min. = (4 * 0 / 8) + 3 = 3
; outUm max. = (4 * 4095 / 8) + 3 = 2050
Axis:scaleA = 4 ;Scale A factor
Axis:scaleB = 8 ;Scale B factor
Axis:scaleC = 3 ;Scale C factor
Axis:tfilter = 10 ;Capture filter time

IF slSet1 EQ 0
slSet1 = 1500
ENDIF
IF slSet2 EQ 0
slSet2 = 300
ENDIF

```

```

-----
Comparisons on analogue input
-----
Used Variables
s1Set1 : Share of output comparison ofGTSet1 (setting with Qview)
s1Set2 : Share of output comparison ofLTSet2 (setting with Qview)
-----

MAIN:
IF Asse:outUmF GT s1Set1          ;If the analog input is > of the 1 setpoint
  SETOUT ofGTSet1                ;Activates ofGTSet1 output
ELSE
  RESOUT ofGTSet1                ;Disables the ofGTSet1 output
ENDIF

IF Asse:outUmF LT s1Set2          ;If the analog input is < of the 2 setpoint 2
  SETOUT ofLTSet2                ;Activates ofLTSet2 output
ELSE
  RESOUT ofLTSet2                ;Disables the ofLTSet2 output
ENDIF

WAIT 1
JUMP MAIN

END

```

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