

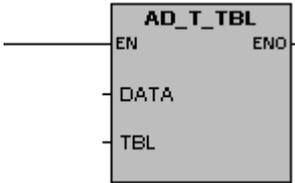
Sommario

AD_T_TBL (Add to Table) 3

AD_T_TBL (Add to Table)

| | |
|--------------------------------------|----------------|
| Function name | ADTTBL_010 |
| Function version | 1.0 |
| Function state | stable |
| Compatibility with IEC61131-3 | not compatible |

Graphic symbol :



Input / Output :

| Name | Belonging Group | Access | Types of data | Description |
|------|------------------|--------|-------------------|--------------------------|
| ON | Left Power Flow | | | IEC1131-3 enable input |
| DATA | Normal | R , RW | F , B , W , L , S | Data to add to the table |
| TBL | Name array | | | Name array (table) |
| ENO | Right Power Flow | | | IEC1131-3 enable output |

The function block AD_T_TBL allows to add a data in a cell of an array (table). The new data is added in the table after the last record.

The condition error that set ENO = 0 is overflow table. This happens when you try to add a data in the table while the last record was pointing to the number of the elements of the table minus one.

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