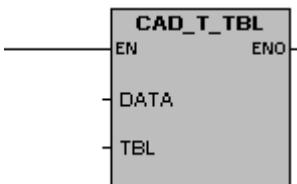


Sommario

<i>CAD_T_TBL (Circular Add to Table)</i>	3
---	-------	---

CAD_T_TBL (Circular Add to Table)

Function name	CADTTBL_010
Function version	1.0
Function state	stable
Compatibility with IEC61131-3	not compatible

Graphic symbol :**Input / Output :**

Name	Belonging Group	Access	Types of data	Description
ON	Left Power Flow			IEC1131-3 enable input
DATA	Normal	R , RW	F , B , W , L , S	Data to add to the table
TBL	Nome array			Name array (table)
ENO	Right Power Flow			IEC1131-3 enable output

The function block AD_T_TBL allows to add a data in a cell of an array (table). The new data is added in the table after the last record.

There are no condition error that set ENO = 0.

Documento generato automaticamente da **Qem Wiki** - <https://wiki.qem.it/>

Il contenuto wiki è costantemente aggiornato dal team di sviluppo, è quindi possibile che la versione online contenga informazioni più recenti di questo documento.