

Índice

MMF_P1R44F-024: Start-Up Manual 3

1. Information 3

1.1 Release 3

 Specifications 3

2. Settings 4

Machine Overview 4

2.1 Belt Settings 5

 Belt Axis Resolution 5

MMF_P1R44F-024: Start-Up Manual

1. Information

1.1 Release

			
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Writer:	Andrea Zarantonello		
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Specifications

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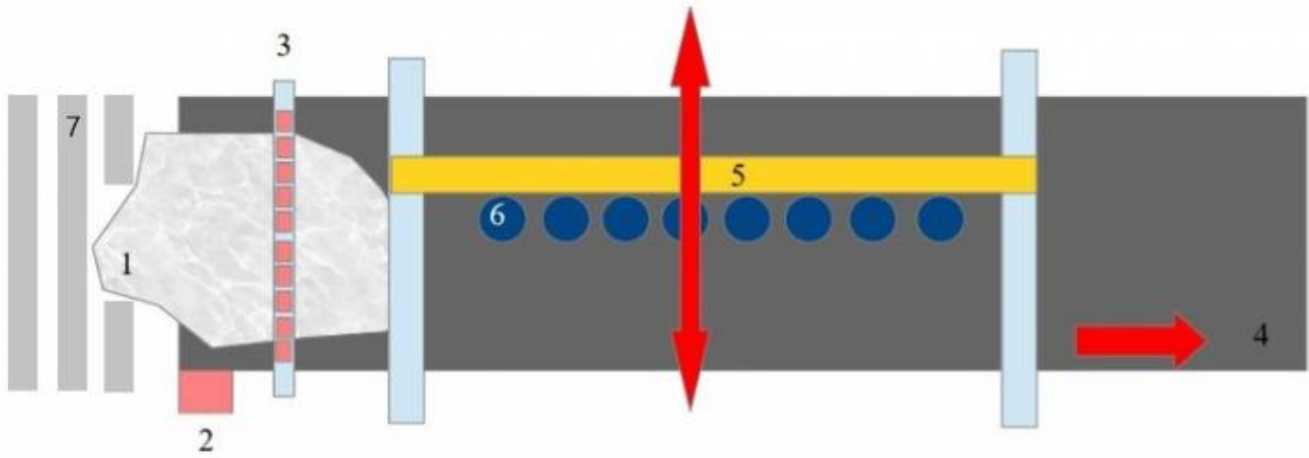
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2. Settings

Machine Overview

Machine top view :



n:	Description:
1	Raw Slab
2	Conveyor Encoder
3	Limit Switch Bar
4	Conveyor Belt
5	Mobile Bridge
6	Grinding Heads
7	Inlet Roller

2.1 Belt Settings

Belt Axis Resolution



Procedure	
1	Make a mark on the belt and correspondingly on the fixed part
2	Zero the ENCODER value using the  button
3	Move the belt about 4000 mm approximately
4	Set the PULSE parameter value to the number read in the ENCODER parameter
5	Measure the distance between the mark on the fixed part and the mark on the belt
6	Enter the measurement in the "MEASURE" field

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