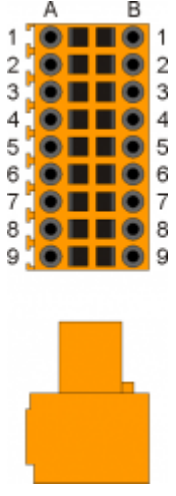


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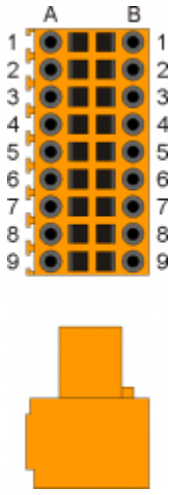
Composizione bus gamma ML	3
SLOT 3 (H1-CV2)	3
SLOT 4 (H1-CV2)	3
SLOT 5 (H1-D16)	3
SLOT 6 (H1-D16)	4
SLOT 7 (H1-D16)	4

Composizione bus gamma ML

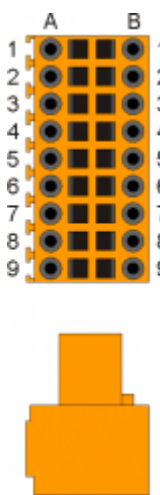
SLOT 3 (H1-CV2)

	Pin	Nome Name	Descrizione Description	Indirizzo Address
	1A	+24V	OUT 24Volt	
	1B	+24V	OUT 24Volt	
	2A	PHA1	"A" channel bidirectional counter 1	X.CNT01 \ X.INP05
	3A	PHA2	"A" channel bidirectional counter 2	X.CNT02 \ X.INP08
	2B	PHB1	"B" channel bidirectional counter 1	X.CNT01 \ X.INP06
	3B	PHB2	"B" channel bidirectional counter 2	X.CNT02 \ X.INP09
	4A	PHZ1	"Z" channel bidirectional counter 1	X.INP07
	4B	PHZ2	"Z" channel bidirectional counter 2	X.INP10
	5A	0 V	Power supply output 0 Volts	
	5B	0 V	Power supply output 0 Volts	
	6A	I1	Digital input I1	X.INP01
	6B	I2	Digital input I2	X.INP02
	7A	I3	Digital input I3	X.INP03
	7B	I4	Digital input I4	X.INP04
	8A	GA0	Analog output 0V	
	8B	GA0	Analog output 0V	
	9A	AO1	Analog output 1	X.AN01
	9B	AO2	Analog output 2	X.AN02

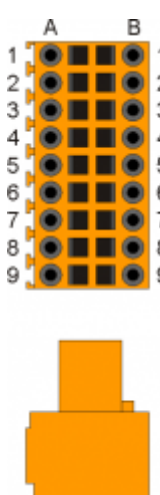
SLOT 4 (H1-CV2)

	Pin	Nome Name	Descrizione Description	Indirizzo Address
	1A	+24V	OUT 24Volt	
	1B			
	2A	PHA1	"A" channel bidirectional counter 1	X.CNT03 \ X.INP15
	3A	PHA2	"A" channel bidirectional counter 2	X.CNT04 \ X.INP18
	2B	PHB1	"B" channel bidirectional counter 1	X.CNT03 \ X.INP16
	3B	PHB2	"B" channel bidirectional counter 2	X.CNT04 \ X.INP19
	4A	PHZ1	"Z" channel bidirectional counter 1	X.INP17
	4B	PHZ2	"Z" channel bidirectional counter 2	X.INP20
	5A	0 V	Encoders & digital input 0 Volts	
	5B			
	6A	I1	Digital input I1	X.INP011
	6B	I2	Digital input I2	X.INP012
	7A	I3	Digital input I3	X.INP013
	7B	I4	Digital input I4	X.INP014
	8A	GA0	Analog output 0V	
	8B			
	9A	AO1	Analog output 1	X.AN03
	9B	AO2	Analog output 2	X.AN04

SLOT 5 (H1-D16)

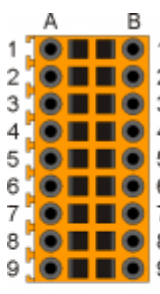
	Pin	Nome Name	Descrizione Description	Indirizzo Address
	1A	+24V	Out 24 Volt	
	2A	I1	Digital input 1	X.INP21
	3A	I2	Digital input 2	X.INP22
	4A	I3	Digital input 3	X.INP23
	5A	I4	Digital input 4	X.INP24
	6A	I5	Digital input 5	X.INP25
	7A	I6	Digital input 6	X.INP26
	8A	I7	Digital input 7	X.INP27
	9A	I8	Digital input 8	X.INP28
	1B	COM1	Digital output common voltage (12÷28 dc volts)	
	2B	O1	Digital output 1	X.OUT01
	3B	O2	Digital output 2	X.OUT02
	4B	O3	Digital output 3	X.OUT03
	5B	O4	Digital output 4	X.OUT04
	6B	O5	Digital output 5	X.OUT05
	7B	O6	Digital output 6	X.OUT06
	8B	O7	Digital output 7	X.OUT07
	9B	O8	Digital output 8	X.OUT08

SLOT 6 (H1-D16)

	Pin	Nome Name	Descrizione Description	Indirizzo Address
	1A	+24V	Out 24 Volt	
	2A	I1	Digital input 1	X.INP29
	3A	I2	Digital input 2	X.INP30
	4A	I3	Digital input 3	X.INP31
	5A	I4	Digital input 4	X.INP32
	6A	I5	Digital input 5	X.INP33
	7A	I6	Digital input 6	X.INP34
	8A	I7	Digital input 7	X.INP35
	9A	I8	Digital input 8	X.INP36
	1B	COM1	Digital output common voltage (12÷28 dc volts)	
	2B	O1	Digital output 1	X.OUT09
	3B	O2	Digital output 2	X.OUT10
	4B	O3	Digital output 3	X.OUT11
	5B	O4	Digital output 4	X.OUT12
	6B	O5	Digital output 5	X.OUT13
	7B	O6	Digital output 6	X.OUT14
	8B	O7	Digital output 7	X.OUT15
	9B	O8	Digital output 8	X.OUT16

SLOT 7 (H1-D16)

	Pin	Nome Name	Descrizione Description	Indirizzo Address
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	Pin	Nome Name	Descrizione Description	Indirizzo Address
	1A	+24V	Out 24 Volt	
	2A	I1	Digital input 1	X.INP37
	3A	I2	Digital input 2	X.INP38
	4A	I3	Digital input 3	X.INP39
	5A	I4	Digital input 4	X.INP40
	6A	I5	Digital input 5	X.INP41
	7A	I6	Digital input 6	X.INP42
	8A	I7	Digital input 7	X.INP43
	9A	I8	Digital input 8	X.INP44
	1B	COM1	Digital output common voltage (12÷28 dc volts)	
	2B	O1	Digital output 1	X.OUT17
	3B	O2	Digital output 2	X.OUT18
	4B	O3	Digital output 3	X.OUT19
	5B	O4	Digital output 4	X.OUT20
	6B	O5	Digital output 5	X.OUT21
	7B	O6	Digital output 6	X.OUT22
	8B	O7	Digital output 7	X.OUT23
	9B	O8	Digital output 8	X.OUT24

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